

5xD

AlCr



m7

140°



DIN 6535 HA	DIN 6535 HE	Dc	Ds	Ls	Ln	Dn	Lt	r/c	z
PLDIC205D030030SIK	PLDIE205D120030SIK	3,0	6	28	-	-	66	-	2
PLDIC205D031030SIK	PLDIE205D031030SIK	3,1	6	28	-	-	66	-	2
PLDIC205D032030SIK	PLDIE205D032030SIK	3,2	6	28	-	-	66	-	2
PLDIC205D033030SIK	PLDIE205D033030SIK	3,3	6	28	-	-	66	-	2
PLDIC205D034030SIK	PLDIE205D034030SIK	3,4	6	28	-	-	66	-	2
PLDIC205D035030SIK	PLDIE205D035030SIK	3,5	6	28	-	-	66	-	2
PLDIC205D036030SIK	PLDIE205D036030SIK	3,6	6	28	-	-	66	-	2
PLDIC205D037030SIK	PLDIE205D037030SIK	3,7	6	28	-	-	66	-	2
PLDIC205D038030SIK	PLDIE205D038030SIK	3,8	6	36	-	-	74	-	2
PLDIC205D039030SIK	PLDIE205D039030SIK	3,9	6	36	-	-	74	-	2
PLDIC205D040030SIK	PLDIE205D040030SIK	4,0	6	36	-	-	74	-	2
PLDIC205D041030SIK	PLDIE205D041030SIK	4,1	6	36	-	-	74	-	2
PLDIC205D042030SIK	PLDIE205D042030SIK	4,2	6	36	-	-	74	-	2
PLDIC205D043030SIK	PLDIE205D043030SIK	4,3	6	36	-	-	74	-	2
PLDIC205D044030SIK	PLDIE205D044030SIK	4,4	6	36	-	-	74	-	2
PLDIC205D045030SIK	PLDIE205D045030SIK	4,5	6	36	-	-	74	-	2
PLDIC205D046030SIK	PLDIE205D046030SIK	4,6	6	36	-	-	74	-	2
PLDIC205D047030SIK	PLDIE205D047030SIK	4,7	6	36	-	-	74	-	2
PLDIC205D048030SIK	PLDIE205D048030SIK	4,8	6	44	-	-	82	-	2
PLDIC205D049030SIK	PLDIE205D049030SIK	4,9	6	44	-	-	82	-	2
PLDIC205D050030SIK	PLDIE205D050030SIK	5,0	6	44	-	-	82	-	2
PLDIC205D051030SIK	PLDIE205D051030SIK	5,1	6	44	-	-	82	-	2
PLDIC205D052030SIK	PLDIE205D052030SIK	5,2	6	44	-	-	82	-	2
PLDIC205D053030SIK	PLDIE205D053030SIK	5,3	6	44	-	-	82	-	2
PLDIC205D054030SIK	PLDIE205D054030SIK	5,4	6	44	-	-	82	-	2
PLDIC205D055030SIK	PLDIE205D055030SIK	5,5	6	44	-	-	82	-	2
PLDIC205D056030SIK	PLDIE205D056030SIK	5,6	6	44	-	-	82	-	2
PLDIC205D057030SIK	PLDIE205D057030SIK	5,7	6	44	-	-	82	-	2
PLDIC205D058030SIK	PLDIE205D058030SIK	5,8	6	44	-	-	82	-	2
PLDIC205D059030SIK	PLDIE205D059030SIK	5,9	6	44	-	-	82	-	2
PLDIC205D060030SIK	PLDIE205D060030SIK	6,0	6	44	-	-	82	-	2
PLDIC205D061030SIK	PLDIE205D061030SIK	6,1	8	53	-	-	91	-	2

P1

P2

P3

H1

H2

H3

K1

K2

M1

M2

S1

S2

N1

N2

G

Vc

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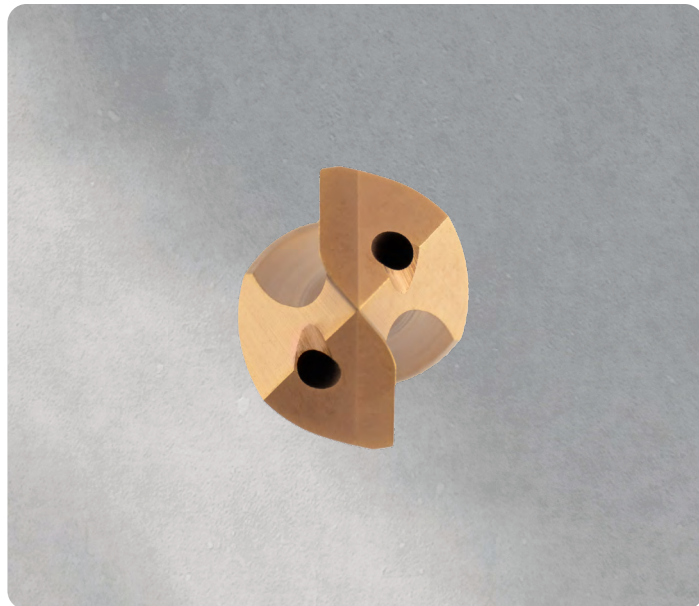
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fn	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Ø0-2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,1-2,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,5-3	-	-	-	-	-	-	-	-	0,063	0,050	0,063	-	-	-	-
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Ø4,1-5	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø5,1-6	-	-	-	-	-	-	-	-	0,100	0,080	0,100	-	-	-	-
Ø6,1-8	-	-	-	-	-	-	-	-	0,125	0,100	0,125	-	-	-	-
Ø8,1-10	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø10,1-12	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø12,1-16	-	-	-	-	-	-	-	-	0,200	0,160	0,200	-	-	-	-
Ø16,1-20	-	-	-	-	-	-	-	-	0,250	0,200	0,250	-	-	-	-

5xD

AlCr



m7

140°



DIN 6535 HA	DIN 6535 HE	Dc	Ds	Ls	Ln	Dn	Lt	r/c	z
PLDIC205D062030SIK	PLDIE205D062030SIK	6,2	8	53	-	-	91	-	2
PLDIC205D063030SIK	PLDIE205D063030SIK	6,3	8	53	-	-	91	-	2
PLDIC205D064030SIK	PLDIE205D064030SIK	6,4	8	53	-	-	91	-	2
PLDIC205D065030SIK	PLDIE205D065030SIK	6,5	8	53	-	-	91	-	2
PLDIC205D066030SIK	PLDIE205D066030SIK	6,6	8	53	-	-	91	-	2
PLDIC205D067030SIK	PLDIE205D067030SIK	6,7	8	53	-	-	91	-	2
PLDIC205D068030SIK	PLDIE205D068030SIK	6,8	8	53	-	-	91	-	2
PLDIC205D069030SIK	PLDIE205D069030SIK	6,9	8	53	-	-	91	-	2
PLDIC205D070030SIK	PLDIE205D070030SIK	7,0	8	53	-	-	91	-	2
PLDIC205D071030SIK	PLDIE205D071030SIK	7,1	8	53	-	-	91	-	2
PLDIC205D072030SIK	PLDIE205D072030SIK	7,2	8	53	-	-	91	-	2
PLDIC205D073030SIK	PLDIE205D073030SIK	7,3	8	53	-	-	91	-	2
PLDIC205D074030SIK	PLDIE205D074030SIK	7,4	8	53	-	-	91	-	2
PLDIC205D075030SIK	PLDIE205D075030SIK	7,5	8	53	-	-	91	-	2
PLDIC205D076030SIK	PLDIE205D076030SIK	7,6	8	53	-	-	91	-	2
PLDIC205D077030SIK	PLDIE205D077030SIK	7,7	8	53	-	-	91	-	2
PLDIC205D078030SIK	PLDIE205D078030SIK	7,8	8	53	-	-	91	-	2
PLDIC205D079030SIK	PLDIE205D079030SIK	7,9	8	53	-	-	91	-	2
PLDIC205D080030SIK	PLDIE205D080030SIK	8,0	8	53	-	-	91	-	2
PLDIC205D081030SIK	PLDIE205D081030SIK	8,1	10	61	-	-	103	-	2
PLDIC205D082030SIK	PLDIE205D082030SIK	8,2	10	61	-	-	103	-	2
PLDIC205D083030SIK	PLDIE205D083030SIK	8,3	10	61	-	-	103	-	2
PLDIC205D083030SIK	PLDIE205D084030SIK	8,4	10	61	-	-	103	-	2
PLDIC205D085030SIK	PLDIE205D085030SIK	8,5	10	61	-	-	103	-	2
PLDIC205D086030SIK	PLDIE205D086030SIK	8,6	10	61	-	-	103	-	2
PLDIC205D087030SIK	PLDIE205D087030SIK	8,7	10	61	-	-	103	-	2
PLDIC205D088030SIK	PLDIE205D088030SIK	8,8	10	61	-	-	103	-	2
PLDIC205D089030SIK	PLDIE205D089030SIK	8,9	10	61	-	-	103	-	2
PLDIC205D090030SIK	PLDIE205D090030SIK	9,0	10	61	-	-	103	-	2
PLDIC205D091030SIK	PLDIE205D091030SIK	9,1	10	61	-	-	103	-	2
PLDIC205D092030SIK	PLDIE205D092030SIK	9,2	10	61	-	-	103	-	2
PLDIC205D093030SIK	PLDIE205D093030SIK	9,3	10	61	-	-	103	-	2

P1

P2

P3

H1

H2

H3

K1

K2

M1

M2

S1

S2

N1

N2

G

Vc

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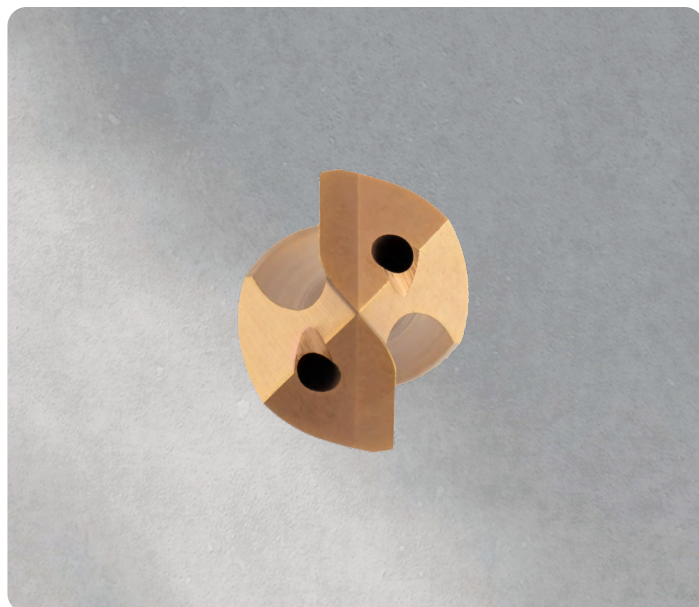
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 fn	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Ø0-2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,1-2,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,5-3	-	-	-	-	-	-	-	-	0,063	0,050	0,063	-	-	-	-
Ø3,1-4	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø4,1-5	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø5,1-6	-	-	-	-	-	-	-	-	0,100	0,080	0,100	-	-	-	-
Ø6,1-8	-	-	-	-	-	-	-	-	0,125	0,100	0,125	-	-	-	-
Ø8,1-10	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø10,1-12	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø12,1-16	-	-	-	-	-	-	-	-	0,200	0,160	0,200	-	-	-	-
Ø16,1-20	-	-	-	-	-	-	-	-	0,250	0,200	0,250	-	-	-	-

5xD

AlCr



m7

140°



DIN 6535 HA	DIN 6535 HE	Dc	Ds	Ls	Ln	Dn	Lt	r/c	z
PLDIC205D094030SIK	PLDIE205D094030SIK	9,4	10	61	-	-	103	-	2
PLDIC205D095030SIK	PLDIE205D095030SIK	9,5	10	61	-	-	103	-	2
PLDIC205D096030SIK	PLDIE205D096030SIK	9,6	10	61	-	-	103	-	2
PLDIC205D097030SIK	PLDIE205D097030SIK	9,7	10	61	-	-	103	-	2
PLDIC205D098030SIK	PLDIE205D098030SIK	9,8	10	61	-	-	103	-	2
PLDIC205D099030SIK	PLDIE205D099030SIK	9,9	10	61	-	-	103	-	2
PLDIC205D100030SIK	PLDIE205D100030SIK	10,0	10	61	-	-	103	-	2
PLDIC205D101030SIK	PLDIE205D101030SIK	10,1	12	71	-	-	118	-	2
PLDIC205D102030SIK	PLDIE205D102030SIK	10,2	12	71	-	-	118	-	2
PLDIC205D103030SIK	PLDIE205D103030SIK	10,3	12	71	-	-	118	-	2
PLDIC205D104030SIK	PLDIE205D104030SIK	10,4	12	71	-	-	118	-	2
PLDIC205D105030SIK	PLDIE205D105030SIK	10,5	12	71	-	-	118	-	2
PLDIC205D106030SIK	PLDIE205D106030SIK	10,6	12	71	-	-	118	-	2
PLDIC205D107030SIK	PLDIE205D107030SIK	10,7	12	71	-	-	118	-	2
PLDIC205D108030SIK	PLDIE205D108030SIK	10,8	12	71	-	-	118	-	2
PLDIC205D109030SIK	PLDIE205D109030SIK	10,9	12	71	-	-	118	-	2
PLDIC205D110030SIK	PLDIE205D110030SIK	11,0	12	71	-	-	118	-	2
PLDIC205D111030SIK	PLDIE205D111030SIK	11,1	12	71	-	-	118	-	2
PLDIC205D112030SIK	PLDIE205D112030SIK	11,2	12	71	-	-	118	-	2
PLDIC205D113030SIK	PLDIE205D113030SIK	11,3	12	71	-	-	118	-	2
PLDIC205D114030SIK	PLDIE205D114030SIK	11,4	12	71	-	-	118	-	2
PLDIC205D115030SIK	PLDIE205D115030SIK	11,5	12	71	-	-	118	-	2
PLDIC205D116030SIK	PLDIE205D116030SIK	11,6	12	71	-	-	118	-	2
PLDIC205D117030SIK	PLDIE205D117030SIK	11,7	12	71	-	-	118	-	2
PLDIC205D118030SIK	PLDIE205D118030SIK	11,8	12	71	-	-	118	-	2
PLDIC205D119030SIK	PLDIE205D119030SIK	11,9	12	71	-	-	118	-	2
PLDIC205D120030SIK	PLDIE205D120030SIK	12,0	12	71	-	-	118	-	2
PLDIC205D121030SIK	PLDIE205D121030SIK	12,1	14	77	-	-	124	-	2
PLDIC205D122030SIK	PLDIE205D122030SIK	12,2	14	77	-	-	124	-	2
PLDIC205D123030SIK	PLDIE205D123030SIK	12,3	14	77	-	-	124	-	2
PLDIC205D124030SIK	PLDIE205D124030SIK	12,4	14	77	-	-	124	-	2
PLDIC205D125030SIK	PLDIE205D125030SIK	12,5	14	77	-	-	124	-	2

P1

P2

P3

H1

H2

H3

K1

K2

M1

M2

S1

S2

N1

N2

G

Vc

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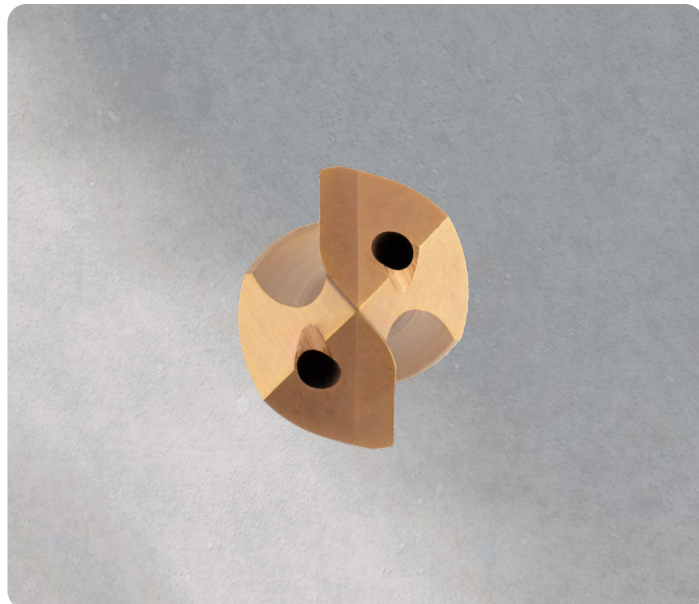
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 fn	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Ø0-2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,1-2,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,5-3	-	-	-	-	-	-	-	-	0,063	0,050	0,063	-	-	-	-
Ø3,1-4	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø4,1-5	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø5,1-6	-	-	-	-	-	-	-	-	0,100	0,080	0,100	-	-	-	-
Ø6,1-8	-	-	-	-	-	-	-	-	0,125	0,100	0,125	-	-	-	-
Ø8,1-10	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø10,1-12	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø12,1-16	-	-	-	-	-	-	-	-	0,200	0,160	0,200	-	-	-	-
Ø16,1-20	-	-	-	-	-	-	-	-	0,250	0,200	0,250	-	-	-	-

5xD

AlCr



m7

140°



DIN 6535 HA	DIN 6535 HE	Dc	Ds	Ls	Ln	Dn	Lt	r/c	z
PLDIC205D126030SIK	PLDIE205D126030SIK	12,6	14	77	-	-	124	-	2
PLDIC205D127030SIK	PLDIE205D127030SIK	12,7	14	77	-	-	124	-	2
PLDIC205D128030SIK	PLDIE205D128030SIK	12,8	14	77	-	-	124	-	2
PLDIC205D129030SIK	PLDIE205D129030SIK	12,9	14	77	-	-	124	-	2
PLDIC205D130030SIK	PLDIE205D130030SIK	13,0	14	77	-	-	124	-	2
PLDIC205D131030SIK	PLDIE205D131030SIK	13,1	14	77	-	-	124	-	2
PLDIC205D132030SIK	PLDIE205D132030SIK	13,2	14	77	-	-	124	-	2
PLDIC205D133030SIK	PLDIE205D133030SIK	13,3	14	77	-	-	124	-	2
PLDIC205D134030SIK	PLDIE205D134030SIK	13,4	14	77	-	-	124	-	2
PLDIC205D135030SIK	PLDIE205D135030SIK	13,5	14	77	-	-	124	-	2
PLDIC205D136030SIK	PLDIE205D136030SIK	13,6	14	77	-	-	124	-	2
PLDIC205D137030SIK	PLDIE205D137030SIK	13,7	14	77	-	-	124	-	2
PLDIC205D138030SIK	PLDIE205D138030SIK	13,8	14	77	-	-	124	-	2
PLDIC205D139030SIK	PLDIE205D139030SIK	13,9	14	77	-	-	124	-	2
PLDIC205D140030SIK	PLDIE205D140030SIK	14,0	14	77	-	-	124	-	2
PLDIC205D141030SIK	PLDIE205D141030SIK	14,1	16	83	-	-	133	-	2
PLDIC205D142030SIK	PLDIE205D142030SIK	14,2	16	83	-	-	133	-	2
PLDIC205D143030SIK	PLDIE205D143030SIK	14,3	16	83	-	-	133	-	2
PLDIC205D144030SIK	PLDIE205D144030SIK	14,4	16	83	-	-	133	-	2
PLDIC205D145030SIK	PLDIE205D145030SIK	14,5	16	83	-	-	133	-	2
PLDIC205D146030SIK	PLDIE205D146030SIK	14,6	16	83	-	-	133	-	2
PLDIC205D147030SIK	PLDIE205D147030SIK	14,7	16	83	-	-	133	-	2
PLDIC205D148030SIK	PLDIE205D148030SIK	14,8	16	83	-	-	133	-	2
PLDIC205D149030SIK	PLDIE205D149030SIK	14,9	16	83	-	-	133	-	2
PLDIC205D150030SIK	PLDIE205D150030SIK	15,0	16	83	-	-	133	-	2
PLDIC205D151030SIK	PLDIE205D151030SIK	15,1	16	83	-	-	133	-	2
PLDIC205D152030SIK	PLDIE205D152030SIK	15,2	16	83	-	-	133	-	2
PLDIC205D153030SIK	PLDIE205D153030SIK	15,3	16	83	-	-	133	-	2
PLDIC205D154030SIK	PLDIE205D154030SIK	15,4	16	83	-	-	133	-	2
PLDIC205D155030SIK	PLDIE205D155030SIK	15,5	16	83	-	-	133	-	2
PLDIC205D156030SIK	PLDIE205D156030SIK	15,6	16	83	-	-	133	-	2
PLDIC205D157030SIK	PLDIE205D157030SIK	15,7	16	83	-	-	133	-	2

P1

P2

P3

H1

H2

H3

K1

K2

M1

M2

S1

S2

N1

N2

G

Vc

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-

-

-

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-

-

-

70

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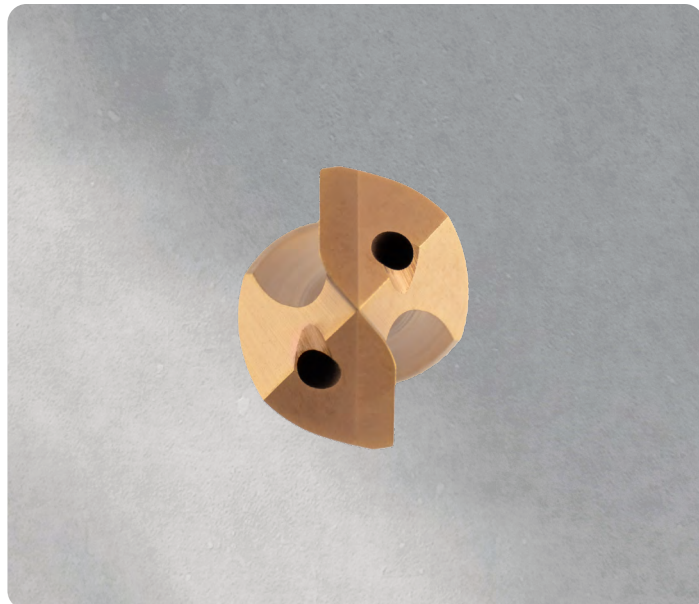
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 fn	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Ø0-2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,1-2,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,5-3	-	-	-	-	-	-	-	-	0,063	0,050	0,063	-	-	-	-
Ø3,1-4	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø4,1-5	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø5,1-6	-	-	-	-	-	-	-	-	0,100	0,080	0,100	-	-	-	-
Ø6,1-8	-	-	-	-	-	-	-	-	0,125	0,100	0,125	-	-	-	-
Ø8,1-10	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø10,1-12	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø12,1-16	-	-	-	-	-	-	-	-	0,200	0,160	0,200	-	-	-	-
Ø16,1-20	-	-	-	-	-	-	-	-	0,250	0,200	0,250	-	-	-	-

5xD

AlCr



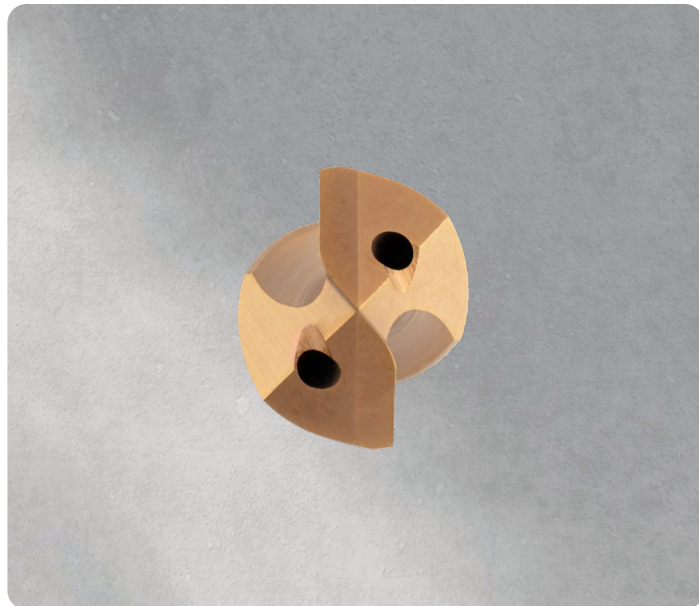
m7

140°



DIN 6535 HA	DIN 6535 HE	Dc	Ds	Ls	Ln	Dn	Lt	r/c	z
PLDIC205D158030SIK	PLDIE205D158030SIK	15,8	16	83	-	-	133	-	2
PLDIC205D159030SIK	PLDIE205D159030SIK	15,9	16	83	-	-	133	-	2
PLDIC205D160030SIK	PLDIE205D160030SIK	16,0	16	83	-	-	133	-	2
PLDIC205D165030SIK	PLDIE205D165030SIK	16,5	18	93	-	-	143	-	2
PLDIC205D167030SIK	PLDIE205D167030SIK	16,7	18	93	-	-	143	-	2
PLDIC205D169030SIK	PLDIE205D169030SIK	16,9	18	93	-	-	143	-	2
PLDIC205D170030SIK	PLDIE205D170030SIK	17,0	18	93	-	-	143	-	2
PLDIC205D175030SIK	PLDIE205D175030SIK	17,5	18	93	-	-	143	-	2
PLDIC205D177030SIK	PLDIE205D177030SIK	17,7	18	93	-	-	143	-	2
PLDIC205D179030SIK	PLDIE205D179030SIK	17,9	18	93	-	-	143	-	2
PLDIC205D180030SIK	PLDIE205D180030SIK	18,0	18	93	-	-	143	-	2
PLDIC205D185030SIK	PLDIE205D185030SIK	18,5	20	101	-	-	153	-	2
PLDIC205D187030SIK	PLDIE205D187030SIK	18,7	20	101	-	-	153	-	2
PLDIC205D189030SIK	PLDIE205D189030SIK	18,9	20	101	-	-	153	-	2
PLDIC205D190030SIK	PLDIE205D190030SIK	19,0	20	101	-	-	153	-	2
PLDIC205D195030SIK	PLDIE205D195030SIK	19,5	20	101	-	-	153	-	2
PLDIC205D197030SIK	PLDIE205D197030SIK	19,7	20	101	-	-	153	-	2
PLDIC205D199030SIK	PLDIE205D199030SIK	19,9	20	101	-	-	153	-	2
PLDIC205D200030SIK	PLDIE205D200030SIK	20,0	20	101	-	-	153	-	2

	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Vc	-	-	-	-	-	-	-	-	70	70	40	40	-	-	-



 fn	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
Ø0-2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,1-2,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Ø2,5-3	-	-	-	-	-	-	-	-	0,063	0,050	0,063	-	-	-	-
Ø3,1-4	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø4,1-5	-	-	-	-	-	-	-	-	0,080	0,063	0,080	-	-	-	-
Ø5,1-6	-	-	-	-	-	-	-	-	0,100	0,080	0,100	-	-	-	-
Ø6,1-8	-	-	-	-	-	-	-	-	0,125	0,100	0,125	-	-	-	-
Ø8,1-10	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø10,1-12	-	-	-	-	-	-	-	-	0,160	0,125	0,160	-	-	-	-
Ø12,1-16	-	-	-	-	-	-	-	-	0,200	0,160	0,200	-	-	-	-
Ø16,1-20	-	-	-	-	-	-	-	-	0,250	0,200	0,250	-	-	-	-