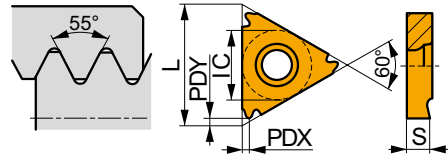




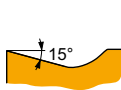
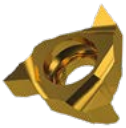
TN 55° PP INT

	IC [mm]	L [mm]	S [mm]
11	6.350	11.00	3.00
16	9.525	16.50	3.47
22	12.700	22.00	4.71



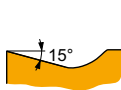
Suitability and starting values for cutting speed (vc). Refer to our Machining Calculator app for further calculations.

Product	RE [mm]	P vc [m/min]	M vc [m/min]	K vc [m/min]	N vc [m/min]	S vc [m/min]	H vc [m/min]	TPN [mm]	TPX [mm]	TPIN	TPIX	PDX [mm]	PDY [mm]



TN W55 PP NR internal, right-handed design, for machining Whitworth threads, and continuous cuts.

TN 11NRA55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	1.50	16	48	0.8	0.6
TN 16NRA55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	1.50	16	48	0.8	0.6
TN 16NRAG55	T8010	-	■	175	☑	105	■	165	-	-	☑	40	-	0.50	3.00	8	48	1.5	1.1
	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	3.00	8	48	1.5	1.1
TN 16NRG55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	1.75	3.00	8	14	1.5	1.1
TN 22NRN55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	3.50	5.00	5	7	2.5	1.8



TN W55 PP NL internal, left-handed design, for machining Whitworth threads, and continuous cuts.

TN 11NLA55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	1.50	16	48	0.8	0.6
TN 16NLA55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	1.50	16	48	0.8	0.6
TN 16NLAG55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	0.50	3.00	8	48	1.5	1.1
TN 16NLG55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	1.75	3.00	8	14	1.5	1.1
TN 22NLN55	T8030	-	■	160	■	95	■	150	☑	480	☑	40	-	3.50	5.00	5	7	2.5	1.8